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ABSTRACT OF THE DISCLOSURE

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A metal-bonded grinding tool including a base and abrasive grains bonded to the base by means of a metal bond matrix containing a Cu alloy as a main component. A content of at least one of an alloy phase, a mixed phase, and an intermetallic compound of Zr and Ti in the metal bond matrix is in a range of 3.8 to 19.2 wt%.